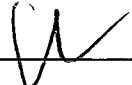


Date: Tuesday, 22/01/2008 10:14:53 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	RUBBER CUSHION
Job Number :	36888		
Estimate Number :	12981		
P.O. Number :		Part Number :	D3595063450
This Issue :	22/01/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3595 REV A
First Issue :	//	Project Number :	N/A
Previous Run :	35124	Drawing Revision :	A
Written By :		Material :	
Checked & Approved By :		Due Date :	29/01/2008
Comment :	Est Rev:A New Issue 07-08-07 JLM Verified By:		

Qty: 100 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D3595	Rubber Cushion (per sq ft)
-----	-------	----------------------------



3000 MNE0805125



Comment: Qty.: 0.0206 sf(s)/Unit Total: 2.0580 sf(s)

Rubber Cushion (per sq ft) .125" thk

Batch: 103838

188-1-22

2008/1/23

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev: A

Prog Rev: A

188-1-22

147

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



188-1-22



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



25015



coaxial

Comment: SECOND CHECK

6006/1/22

147

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



JAN/MATTHEW



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: outside Paint Booth

25 08-01-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 22/01/2008 10:14:53 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER CUSHION

Job Number: 36888

Part Number: D3595063450

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08.01.23

[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



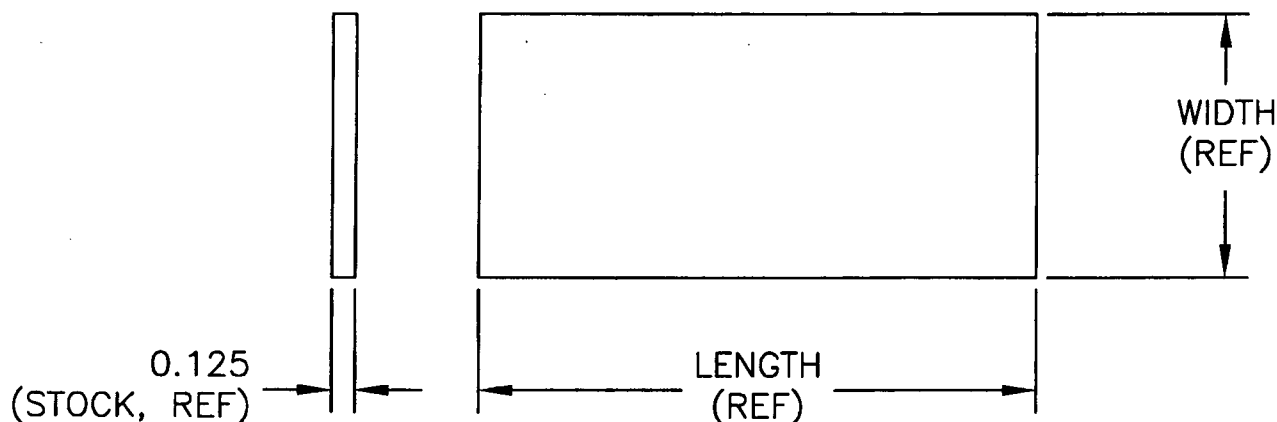
mi 2008/1/23
U



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED
07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

WLO
36888

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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